

GPSA ENGINEERING DATA 13 ED Latest Edition

gpsa engineering data 13 ed is a comprehensive reference manual widely used by engineers, technicians, and professionals involved in the fields of petroleum, chemical, and process engineering. This edition, widely regarded as a vital resource, consolidates essential data, technical guidelines, and design standards that facilitate accurate engineering calculations, efficient process design, and safe operation of equipment and systems. Whether you are designing pipelines, processing units, or conducting detailed analyses, understanding and utilizing the data provided in the GPSA Engineering Data 13th Edition is crucial for ensuring project success and compliance with industry standards.

Introduction to GPSA Engineering Data 13 Ed

GPSA Engineering Data 13th Edition serves as a cornerstone reference manual for process and mechanical engineers working in the oil and gas industry. Published by the Gas Processors Association (GPA), it encompasses a wide range of technical information covering gases, liquids, piping, equipment design, and safety standards. Its comprehensive nature makes it an indispensable tool for designing, operating, and troubleshooting complex systems.

This edition has been meticulously updated to reflect the latest technological advancements, industry practices, and regulatory requirements. It provides engineers with reliable data, charts, equations, and tables needed for accurate engineering calculations, ensuring safety, efficiency, and cost-effectiveness.

Key Features of GPSA Engineering Data 13 Ed

Understanding the key features of the GPSA Engineering Data 13th Edition helps users appreciate its value as an engineering resource:

1. Extensive Data on Gases and Liquids

- Physical properties of hydrocarbons, non-hydrocarbons, and mixtures
- Thermodynamic properties
- PVT data for reservoir and process conditions

2. Piping and Valve Data

- Pipe materials, dimensions, and specifications
- Valve types, characteristics, and flow data
- Design and pressure drop calculations

3. Equipment Design Data

- Compressors, pumps, and turbines
- Heat exchangers and condensers
- Storage tanks and pressure vessels

4. Process Data and Calculations

- Flow rates, velocities, and pressure drops
- Temperature profiles
- Process control parameters

5. Safety and Regulatory Guidelines

- Material selection for corrosive environments
- Safety standards and best practices
- Environmental considerations

Applications and Benefits of GPSA Engineering Data 13 Ed

The extensive data and guidelines provided in the 13th Edition find applications across various domains within the oil and gas industry:

Design and Engineering

- Facilitates accurate sizing of pipelines, equipment, and vessels
- Supports process simulation and optimization
- Ensures compliance with industry standards

Operational Efficiency

- Helps troubleshoot operational issues

- Aids in optimizing process parameters
- Supports maintenance planning

Safety and Regulatory Compliance

- Provides safety data for critical components
- Aids in risk assessment and hazard analysis
- Ensures adherence to environmental regulations

Training and Education

- Serves as an educational resource for engineering students and professionals
- Offers practical data for technical workshops and training sessions

Detailed Breakdown of GPSA Engineering Data 13 Ed Sections

The manual is organized into sections that address various aspects of petroleum and gas processing engineering:

Section 1: Physical Properties of Gases and Liquids

- Critical properties, vapor pressures, densities
- Gas compressibility factors (Z-factors)
- Liquid viscosities and densities

Section 2: Piping Data and Design

- Pipe sizing and pressure drop calculations
- Material selection criteria
- Standards for pipe fabrication and installation

Section 3: Valves and Fittings

- Types of valves and their characteristics
- Flow coefficients (Cv values)
- Valve selection guidelines

Section 4: Equipment Data

- Compressors and expanders
- Heat exchangers and condensers
- Oil and gas separators, scrubbers

Section 5: Process Data

- Flow measurement techniques
- Temperature and pressure control
- Phase behavior and separation processes

Section 6: Safety and Environmental Considerations

- Material compatibility
- Safety relief device sizing
- Emission controls and environmental standards

How to Use GPSA Engineering Data 13 Ed Effectively

Maximizing the benefits of this comprehensive manual involves understanding how to navigate and apply its data efficiently:

Step 1: Identify Your Engineering Need

- Determine whether you need data on gases, liquids, piping, or equipment

Step 2: Locate Relevant Sections

- Use the table of contents or index to find specific data tables or charts

Step 3: Apply Data to Calculations

- Use the provided formulas, charts, and tables for your design or analysis

Step 4: Cross-Verify Data

- Ensure consistency with other industry standards or project specifications

Step 5: Document and Review

- Keep records of data sources and assumptions
- Conduct peer reviews to validate calculations

Benefits of Consulting GPSA Engineering Data 13 Ed for Industry Professionals

Professionals across the industry recognize the value of this manual for various reasons:

- **Reliability:** Data is sourced from industry-standard experiments and research, ensuring accuracy.
- **Comprehensiveness:** Covers a broad spectrum of topics relevant to petroleum and gas processing.
- **Practicality:** Includes real-world guidelines, equations, and examples for application.
- **Regulatory Alignment:** Ensures designs meet current safety and environmental standards.
- **Cost Efficiency:** Reduces the need for extensive experimental testing by providing ready-to-use data.

Upgrading and Maintaining Knowledge with GPSA Data

Given the evolving nature of industry standards and technological advancements, regularly updating your knowledge with the latest edition of GPSA Engineering Data is crucial. Staying current ensures:

- Compliance with new regulations
- Incorporation of improved materials and equipment data
- Adoption of best practices for safety and efficiency

Professionals are encouraged to subscribe to updates, attend industry seminars, and participate in training sessions that utilize GPSA data.

Where to Access GPSA Engineering Data 13 Ed

The GPSA Engineering Data 13th Edition is available through various channels:

- Official GPSA Publications: Purchase directly from GPSA's official website or authorized distributors.
- Industry Libraries: Many university and corporate libraries maintain copies.
- Digital Formats: Electronic versions are available for quick reference and searchability.
- Training and Workshops: Often included as part of technical training programs.

Investing in this manual is a valuable step toward enhancing engineering accuracy, safety, and efficiency in your projects.

Conclusion

In summary, **gpsa engineering data 13 ed** remains a foundational resource for engineers and industry professionals engaged in oil and gas processing, pipeline design, and equipment specification. Its detailed data, practical guidelines, and industry-standard practices empower users to develop safer, more efficient, and compliant systems. As the industry advances, maintaining familiarity with this comprehensive manual ensures that professionals stay aligned with best practices and technological innovations. Whether for initial design, troubleshooting, or ongoing operation, GPSA Engineering Data 13th Edition is an indispensable asset for achieving engineering excellence in the petroleum and gas sectors.

GPSA Engineering Data 13 Ed: An In-Depth Review of Its Content, Applications, and Industry Impact

In the realm of process engineering and industrial design, the availability of comprehensive, reliable data sources is crucial for ensuring efficient and safe operations. Among these, the GPSA Engineering Data 13 Ed stands out as a cornerstone reference for engineers, designers, and operators in the hydrocarbon processing, chemical, and related industries. This review aims to critically analyze the contents, structure, and practical applications of the 13th edition of the GPSA Engineering Data, highlighting its significance, recent updates, and potential areas of concern or improvement.

Introduction to GPSA Engineering Data

The GPSA Engineering Data (Gas Process Suppliers Association) is a widely recognized technical reference manual that consolidates a vast array of engineering data, standards, and practical guidelines. First published decades ago, it has evolved through multiple editions, with the 13th edition marking a significant milestone in its ongoing development.

The primary purpose of this publication is to serve as a standardized reference, allowing engineers and designers to select, size, and specify equipment and components such as piping, valves, pressure vessels, and other process equipment. It aims to streamline design processes, improve safety margins, and facilitate compliance with industry standards.

Scope and Content of the 13th Edition

The 13th edition of the GPSA Engineering Data encompasses an extensive range of topics essential for process plant design and operation. Its comprehensive nature makes it an invaluable resource for both novice engineers and seasoned professionals.

Major Sections and Their Focus Areas

- Piping Data and Specifications: Covering pipe materials, dimensions, pressure ratings, and standards such as API and ASME.
- Valves and Fittings: Including valve types, sizing, ratings, and selection guidelines.
- Pressure Vessels and Tanks: Detailing design standards, material selection, and fabrication data.
- Compressors and Pumps: Providing performance data, selection criteria, and operational guidelines.
- Heat Exchangers: Covering types, design parameters, and thermal performance considerations.
- Instrumentation and Controls: Including data on sensors, controllers, and safety devices.
- Flow Data and Equations: Offering empirical correlations and calculations for flow regimes, pressure drops, and fluid properties.

This broad spectrum ensures that engineers have access to detailed, standardized information for virtually every aspect of process plant design.

Recent Updates and Industry Relevance

The 13th edition reflects the latest industry standards, technological advancements, and regulatory requirements up to its publication date. Notable updates include:

- Inclusion of New Materials and Corrosion Data: With advances in metallurgy and coatings, the manual incorporates data on newer alloys and corrosion-resistant materials.
- Enhanced Data on LNG and Cryogenic Processes: Recognizing the growth of liquefied natural gas projects, the manual provides specific data relevant to low-temperature operations.
- Updated Valve and Fitting Standards: Aligning with recent API and ASME standards, ensuring compatibility with current industry practices.

- Refined Flow and Pressure Drop Calculations: Incorporating modern empirical correlations for more accurate modeling of complex fluid behaviors.

These updates ensure that engineers can rely on the GPSA data for designing modern, efficient, and compliant facilities.

Critical Analysis: Strengths and Limitations

Strengths of the GPSA Engineering Data 13 Ed

- Comprehensiveness: The manual covers nearly every facet of process equipment and piping systems, reducing the need for multiple reference sources.
- Standardization: Its alignment with industry standards (API, ASME) facilitates compliance and interoperability.
- Practical Orientation: Data is presented with practical application in mind, including typical values, empirical formulas, and design tips.
- Accessibility: Well-organized chapters and clear tables make it user-friendly in fast-paced engineering environments.

Limitations and Areas for Improvement

- Static Nature of Data: Despite updates, the manual cannot keep pace with rapid technological innovations, especially in digital or novel materials.
- Regional Variations: Some data may not fully account for regional variations in standards or environmental conditions.
- Level of Detail: For highly specialized or cutting-edge applications, users might need supplementary sources or proprietary data.
- Digital Integration: The manual is primarily a printed or PDF document; integration into digital workflows (e.g., CAD or simulation software) can be limited.

Practical Applications and Industry Impact

The GPSA Engineering Data 13 Ed serves as an essential tool across various stages of project development:

- Conceptual and Front-End Design: Providing initial sizing and material selection guidance.
- Detailed Engineering: Assisting in detailed calculations and specification development.
- Procurement and Fabrication: Ensuring components meet industry standards and specifications.

- Operation and Maintenance: Offering reference data for troubleshooting and system optimization.

Its widespread adoption has contributed to:

- Enhanced Safety and Reliability: By promoting standardized design practices.
- Cost Efficiency: Through optimized component selection and sizing.
- Regulatory Compliance: Simplifying adherence to industry codes and standards.
- Knowledge Transfer: Serving as an educational resource for new engineers and technical staff.

Conclusion: The Continued Relevance of GPSA Engineering Data

The GPSA Engineering Data 13 Ed remains a vital resource for process engineers, designers, and operators in the hydrocarbon and chemical industries. Its comprehensive coverage, adherence to standards, and practical orientation underpin its sustained industry relevance. However, as industries evolve rapidly, users should complement this manual with current industry publications, software tools, and proprietary data sources to address emerging technologies and regional considerations.

In an era where digital transformation is reshaping engineering workflows, future editions of the GPSA data manual could benefit from increased digital integration, interactive content, and adaptive updates. Nonetheless, for the foreseeable future, the 13th edition stands as a trusted, authoritative reference underpinning safe, efficient, and standardized process plant design.

In summary, the GPSA Engineering Data 13 Ed is more than just a reference manual; it is an industry standard that has significantly contributed to the safe and efficient design of process facilities worldwide. Its ongoing updates and comprehensive scope ensure that it remains a cornerstone in the toolkit of process engineers, embodying decades of collective industry knowledge and best practices.

Question What are the key features of GPSA Engineering Data 13 Ed? **Answer** GPSA Engineering Data 13 Ed provides comprehensive data on piping components, materials, and design standards essential for process engineering, including updated specifications, corrosion data, and latest industry practices. How does GPSA Engineering Data 13 Ed assist in pipeline design? It offers detailed piping specifications, pressure-temperature data, and material compatibility information that help engineers optimize pipeline designs for safety, reliability, and efficiency. Is GPSA Engineering Data 13 Ed suitable for new process plant projects? Yes, it provides current industry standards and data critical for designing, constructing, and maintaining modern process plants, making it a valuable resource for project engineers. What updates are included in GPSA Engineering Data 13 Ed compared to previous editions? The 13th edition includes updated material properties, new piping

codes, expanded corrosion data, and revised standards reflecting recent technological advancements and industry regulations. Where can I access GPSA Engineering Data 13 Ed? It is available through authorized distributors, professional engineering organizations, or directly from GPSA publications, often in printed or digital formats for ease of use. How does GPSA Engineering Data 13 Ed ensure compliance with industry standards? The data is aligned with current ASME, ASTM, and API standards, ensuring that engineering designs adhere to the latest safety, quality, and regulatory requirements.

Related keywords: GPSA Engineering Data 13 Ed, Gas Processors Suppliers Association, engineering data, process engineering, gas processing, equipment specifications, process design, engineering standards, plant design, process calculations

GPSA ENGINEERING DATA 13TH EDITION

gpsa engineering data 13th edition is an essential resource for petroleum engineers, process engineers, and professionals involved in the oil and gas industry. This comprehensive guide provides standardized data, technical tables, and detailed information that facilitate accurate design, analysis, and decision-making in hydrocarbon processing and related fields. The 13th edition continues to build upon the legacy of previous versions, integrating the latest industry standards, technological advancements, and safety protocols to serve as a reliable reference tool.

Overview of GPSA Engineering Data 13th Edition

What is GPSA Engineering Data?

GPSA Engineering Data, published by the Gas Processors Suppliers Association (GPSA), is a globally recognized technical manual that consolidates essential engineering data for the design, operation, and maintenance of equipment and systems used in the oil and gas industry. The 13th edition offers updates and revisions to ensure alignment with current industry practices.

Key Features of the 13th Edition

- Updated process and equipment data reflecting recent technological developments
- Enhanced safety guidelines and standards
- Expanded tables and charts for ease of reference
- Revised thermodynamic and fluid property data
- Clear, standardized formatting for quick navigation

Importance of the GPSA 13th Edition in Industry

The GPSA Engineering Data 13th Edition serves as an authoritative reference for engineers involved in:

- Process design and optimization
- Equipment selection and sizing
- Safety analysis and hazard mitigation
- Operational troubleshooting
- Project planning and cost estimation

Its comprehensive nature reduces errors, enhances safety, and improves efficiency across various projects.

Contents of the GPSA Engineering Data 13th Edition

1. Process Data and Design Guidelines

This section covers fundamental principles and data necessary for designing processing units, including:

- Flow diagrams and process calculations
- Gas and liquid flow characteristics
- Heat transfer and thermodynamic data
- Mass and energy balances

2. Equipment Data and Specifications

Provides detailed information on equipment such as:

- Heat exchangers
- Compressors and turbines
- Separators and scrubbers
- Pressure vessels and storage tanks
- Valves and control devices

Each equipment category includes design parameters, material specifications, and operational guidelines.

3. Fluid Properties

Crucial for process simulation and equipment design, this section includes:

- Thermodynamic properties of hydrocarbons and gases
- Vapor-liquid equilibrium data
- Gas compressibility and viscosity data
- Corrosion and scale inhibitor information

4. Safety, Codes, and Standards

Emphasizes industry safety protocols, including:

- Design codes and standards compliance (such as ASME, API)
- Hazard identification and risk assessment data
- Safety valve and relief device specifications
- Environmental considerations and emissions data

5. Auxiliary Data

Includes miscellaneous but important data such as:

- Conversion factors
- Physical constants
- Material compatibility charts
- Operational checklists

How to Use the GPSA Engineering Data 13th Edition Effectively

To maximize the benefits of this comprehensive resource, consider the following tips:

Familiarize Yourself with the Layout

Understanding the structure and indexing of the manual allows for quick referencing, saving valuable time during project design or troubleshooting.

Utilize the Standardized Data

The data provided follows industry standards, ensuring compatibility and consistency across projects. Always cross-reference with project specifications and local codes.

Keep it Up-to-Date

While the 13th edition is current, industry standards evolve. Stay informed about updates, errata, or supplementary publications issued by GPSA.

Apply Data Judiciously

Use the data as a foundation but always consider site-specific factors, safety margins, and operational conditions.

Advantages of Using GPSA Engineering Data 13th Edition

Employing this edition offers several benefits:

- **Accuracy and Reliability:** Data is sourced from industry experts and validated through rigorous review processes.
- **Standardization:** Facilitates uniform design practices across projects and organizations.
- **Time Savings:** Ready-to-use tables and charts reduce calculation time.
- **Enhanced Safety:** Incorporates up-to-date safety standards and hazard data.
- **Cost Efficiency:** Optimized equipment sizing and process parameters lead to cost savings.

Where to Access the GPSA Engineering Data 13th Edition

Professionals can obtain the manual through various channels:

- Official GPSA website or authorized distributors
- Industry bookstores and technical libraries
- Digital versions available through industry-specific platforms

It is recommended to acquire the latest edition to ensure access to the most recent data and standards.

Conclusion

The GPSA Engineering Data 13th Edition remains a cornerstone reference for engineers and industry professionals involved in hydrocarbon processing and related sectors. Its comprehensive

coverage, updated data, and standardized presentation make it indispensable for designing safe, efficient, and cost-effective systems. By leveraging this resource effectively, industry practitioners can enhance their technical accuracy, improve safety compliance, and streamline project execution.

Whether you are involved in process design, equipment specification, or operational troubleshooting, the GPSA 13th edition provides the technical backbone necessary to succeed in complex engineering environments. Regularly updating your knowledge with the latest data from this manual ensures that your projects adhere to current industry best practices and safety standards.

GPSA Engineering Data 13th Edition is an indispensable resource for engineers, designers, and professionals involved in the process industries, particularly in the areas of piping, process design, and plant engineering. As a comprehensive reference guide, it consolidates a wealth of technical information, standards, and data critical for ensuring safety, efficiency, and compliance in engineering projects. The 13th edition continues the tradition of providing up-to-date, detailed, and practical data that supports accurate calculations, material selections, and design decisions across various engineering disciplines.

Overview of GPSA Engineering Data 13th Edition

The GPSA Engineering Data Book, published by the Gas Processors Suppliers Association, is widely regarded as a foundational manual for process plant design and operation. The 13th edition introduces numerous updates, expanded data, and improved usability features that reflect the latest advancements in engineering standards and industry practices.

The book covers a broad spectrum of topics, including piping design, pressure drop calculations, materials of construction, valves, compressors, and safety considerations. Its primary purpose is to serve as a practical, easy-to-use reference that combines theoretical concepts with real-world applications, making complex data accessible to engineers at various levels of expertise.

Content Breakdown and Key Topics

1. Piping Data and Design

The core of the GPSA Data Book revolves around piping systems. It provides extensive tables and charts for pipe materials, sizes, and pressure ratings. The data supports engineers in selecting appropriate piping components based on service conditions, temperature, and pressure.

Features:

- Standard pipe dimensions and schedules

- Material properties for carbon steel, stainless steel, and other alloys
- Corrosion allowances and insulation data
- Design considerations for flexible and rigid piping systems

Pros:

- Clear illustrations and diagrams
- Comprehensive material compatibility data
- Easy cross-referencing between standards and data

Cons:

- Some data may require interpretation for non-standard applications
- Heavy reliance on traditional standards, which may evolve over time

2. Fluid Flow and Pressure Drop Calculations

Accurate calculation of pressure drops in piping systems is critical for efficient plant operation. The 13th edition enhances this section with updated formulas, charts, and empirical data.

Features:

- Friction factor charts
- Valve and fitting loss coefficients
- Special considerations for multiphase flow

Pros:

- Facilitates precise system sizing
- Useful for troubleshooting flow issues
- Reduces reliance on external software for initial estimates

Cons:

- Requires familiarity with fluid mechanics principles
- Some empirical data may be limited for unconventional fluids

3. Valves, Fittings, and Equipment

This section offers detailed specifications and selection criteria for various valves, fittings, and other process equipment essential for plant operation.

Features:

- Valve types with sizing data
- Material compatibility charts
- Standards compliance information

Pros:

- Helps in selecting cost-effective and reliable components
- Includes data on maintenance and operational considerations

Cons:

- May require supplementing with manufacturer-specific data for detailed procurement
- Focused more on general standards than niche equipment

4. Materials of Construction

Understanding material properties is vital to ensure compatibility with process fluids and operating conditions. The Data Book provides extensive tables on materials, their strengths, corrosion resistance, and temperature limits.

Features:

- Comparative charts for steel alloys
- Corrosion data and protective coatings
- Recommendations for high-temperature and high-pressure applications

Pros:

- Supports material selection decisions

- Helps prevent costly corrosion failures

Cons:

- General data; site-specific factors may necessitate additional testing
- Rapid material science developments may outpace printed data

5. Safety and Standards

Safety considerations are embedded throughout the Data Book, with references to industry standards such as ASME, ANSI, and API. It also discusses safety valves, relief systems, and codes compliance.

Features:

- Safety valve sizing guides
- Pressure relief device data
- Regulatory reference sections

Pros:

- Ensures compliance with industry regulations
- Promotes safe plant operation

Cons:

- Needs to be supplemented with current regulatory updates
- Limited to general safety practices rather than detailed procedures

Features and Benefits of Using GPSA 13th Edition

- **Comprehensive Data Compilation:** The book consolidates data from multiple standards and sources, reducing the need for multiple references.
- **User-Friendly Layout:** Well-organized chapters, tables, and charts facilitate quick data retrieval.
- **Updated Industry Standards:** Reflects recent revisions in standards, codes, and industry practices, ensuring relevance.

- **Practical Application Focus:** Combines theoretical data with practical insights suitable for real-world engineering challenges.
- **Cost-Effective Reference:** A one-stop resource that can save time and reduce errors in design and troubleshooting.

Limitations and Considerations

While the GPSA Engineering Data 13th Edition is highly valuable, it has some limitations:

- **Static Data:** As with most printed reference materials, some data may become outdated, especially in fast-evolving areas like materials science and safety standards.
- **Generalized Information:** Specific project conditions may require supplementary calculations or manufacturer data.
- **Learning Curve:** New users might need some familiarization to fully leverage the book's extensive contents.
- **Digital Alternatives:** Increasing availability of digital databases and software tools may offer dynamic, customizable data but at a higher cost.

Who Should Use GPSA Engineering Data 13th Edition?

This edition is particularly suited for:

- Process engineers involved in plant design and operation
- Piping engineers and designers
- Safety engineers focusing on relief systems
- Material specialists selecting construction materials
- Maintenance teams troubleshooting piping and valve issues
- Students and educators in process industries

Conclusion

The GPSA Engineering Data 13th Edition remains a cornerstone reference in the process industries, delivering a wealth of reliable, industry-standard data in a well-organized format. Its extensive coverage, combined with practical insights and updated standards, makes it an essential tool for engineers seeking accuracy and efficiency in their work. While it is not a substitute for detailed project-specific analysis or manufacturer data, it provides a solid foundation for design, troubleshooting, and ensuring compliance with industry best practices.

For professionals committed to safe, efficient, and cost-effective plant operation, investing in the

latest edition of the GPSA Data Book is a decision that offers long-term value and confidence. Regularly updating knowledge with this comprehensive resource can significantly enhance project quality, reduce risks, and streamline engineering workflows across the process industry spectrum.

QuestionAnswer What are the key updates in the GPSA Engineering Data Book 13th Edition? The 13th Edition introduces new standards for pipeline materials, updated corrosion control data, and enhanced safety guidelines to reflect recent industry advancements and technological improvements. How does the GPSA Engineering Data 13th Edition improve pipeline design accuracy? It offers comprehensive data tables, revised material specifications, and improved calculation methods, enabling engineers to design more reliable and efficient pipelines with reduced risk of failure. Is the GPSA Engineering Data 13th Edition suitable for use in modern engineering projects? Yes, the 13th Edition incorporates current industry standards and latest technological developments, making it highly relevant for contemporary engineering applications in the oil and gas sector. Where can I access the GPSA Engineering Data 13th Edition? The latest edition is available through authorized distributors, industry associations, or directly from GPSA's official website, often as a printed book or digital PDF download. What improvements does the 13th Edition offer for safety and regulatory compliance? It includes updated safety guidelines, new regulatory standards, and best practices to ensure compliance with current industry laws and enhance overall pipeline safety management.

Related keywords: GPSA Engineering Data 13th Edition, Gas Processors Suppliers Association, process engineering data, petroleum engineering handbook, gas processing design, process flow diagrams, equipment specifications, process calculations, plant design standards, engineering reference guide

Read the full article online: [Gpsa engineering data 13th edition](#)